







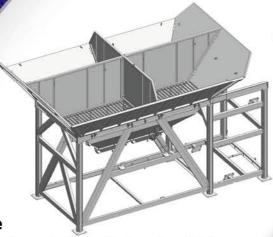








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### **Sturdy Structure**

· Sturdy framed structure made of special high grade material.



### **Twin-Shaft Mixer**

- · Compact design with easy installation.
- · Hexagonal mixing shafts with a spiral profile blades provides best homogeneity mix.
- · High efficiency with synchronizer flow belt to match the speed of two motors.



### **Planetary Mixer**

- · Optimal mixing time with faster discharge.
- · Lower power consumption.
- · Interchangeable wear resistant lining.
- · Reversible mixing blades.
- · Round mixing arms with Ni-Cr Steel.



- · Ensures high productivity with in compact area.
- · Loading of materials at accessible height.

### **Additive Batching**

· Dosing unit complete with supporting trestle, electrical equipment cables, hoses, fittings and complementary accessories.



## **Skid Foundation**

Screw Feeder

- · No special requirement for foundation.
- · Easy installation of plant at site.



### **Bag cutting Hopper**

· Low height hopper for easy access for cement feeding.



### Weighing Technology

- · S-type load cell for accuracy in weighing aggregates.
- · CE approved load cells easy maintenance.



### **Vibrator**

· Screw Feeder with motor arrangement attached beneath cement hopper.

. Options of sizes available for different concreting requirement & reduced cycle-time.

· Discharge of cohesive material.



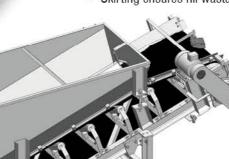
### SCADA Based Control Panel with PLC Unit

- · 4 weight indicators ( each one for Aggregate, Cement, Water and Admix).
- Unlimited Data Storage.
- · Auto/ Manual Moisture (water) correction possible.



## **Aggregate Weighing Hopper**

- · Wider gates for faster discharge of aggregates.
- · Skirting ensures nil wastage of aggregate.



### **Pneumatic Cylinders**

- · Ensures smooth operation of discharge of materials.
- Sturdy cylinders ensures better accuracy.



### Skip System

· Dual rope system with winding guide and winch drum

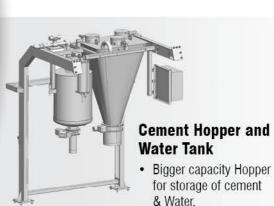
Slump Meter

- · Limit switches for feeding, waiting and discharge positions
- · Emergency switches for slack/failure wire protection and safety grids replaceable



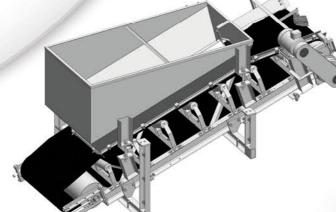
### **Operators Cabin**

- Hinged Cabin for ease of operation/ attached along machine (for CRB
- · Plug and play system for easy maintenance.



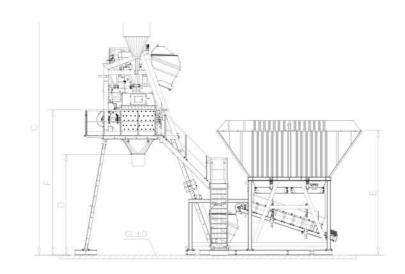
# & Conveyor Assembly

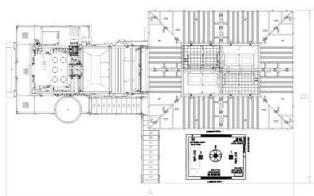
- · 4 load cells ensure high weighing accuracy.



### **Dimensions**

|           | A<br>(Length of the<br>plant)<br>(mm) | B<br>(Width of the<br>plant)<br>(mm) | C<br>(Height of the<br>plant)<br>(mm) | D<br>(Discharge<br>Height)<br>(mm) | E<br>(Aggregate<br>Loading Height)<br>(mm) | F<br>(Mixer station<br>Height)<br>(mm) |  |
|-----------|---------------------------------------|--------------------------------------|---------------------------------------|------------------------------------|--|--|--|
| CRB 20    | 8986                                  | 3112                                 | 4729 (with skid)                      | 1728                               | 3850                                       | 3463                                   |  |
| CRB 20 TM | 13326                                 | 3112                                 | 7047                                  | 4012                               | 3688                                       | 5747                                   |  |
| CRB 30    | 10852                                 | 6400                                 | 7764                                  | 3900                               | 3850                                       | 5591                                   |  |
| CRB 60 PS | 11727                                 | 7155                                 | 9843                                  | 3800                               | 5102                                       | 5754                                   |  |
| CRB 60 TS | 11782                                 | 7105                                 | 10424                                 | 4100                               | 5102                                       | 5950                                   |  |
| CRB 75 TS | 11782                                 | 7105                                 | 10424                                 | 4114                               | 5102                                       | 5949                                   |  |
| CRB 120   | 13626                                 | 9048                                 | 12060                                 | 4305                               | 6017                                       | 6791                                   |  |





### **Technical Specification**

| reclinical opec                                       | modulon  |   |  |   |  |   |            |                                       |                        |
|---|--|---|--|---|--|---|------------|---------------------------------------|------------------------|
| Description   | CRB 20   | CRB 20 TM   | CRB 30   | CRB 60  | CRB 75   | CRB 120   | Model      | No Of Trailers                        | Suggested DG Set*      |
| MIXER   |  |   |  | <del></del>   |  |   |            |                                       |                        |
| Model   | EPM 500/330 Planetary Mixer  | EPM 500/330 Planetary Mixer                                       | EPM 750/500 Planetary Mixer                    | EPM 1500/1000 planetary mixer<br>/ATS 1500/1000<br>Twin shaft mixer | ATS 1750/1250<br>Twin shaft mixer              | ATS 4500/3000 Twin shaft mixer                      | CRB 20     |                                       | 62.5 kVA               |
| Mixer Capacity<br>(Filling Volume / Plastic Concrete) | 500L/330 L   | 500L/330 L  | 750L/500 L                                     | 1500L/1000 L  | 1750L/1250 L                                   | 4500L/3000 L  |            |                                       | 62.5 kVA               |
| Mixer Motor   | 11 kW  | 11 kW   | 18.5 kW  | 37 kW/ 18.5x2 kW  | 22x 2 kW                                       | 55 x 2 kW   | CRB 20 TM  |                                       |                        |
| Throughput  | 20 m³/hr   | 20 m³/hr  | 30 m³/hr                                       | 60 m³/hr  | 75 m³/hr                                       | 120 m³/hr   | OND 20 TIM |                                       |                        |
| Concrete Discharge Height                             | 1.7 m  | 4.1 m   | 4 m  | 4 m   | 4 m  | 4.1 m   |            |                                       |                        |
| AGGREGATRE STORAGE                                    |  | ==  |  |   |  |   |            |                                       |                        |
| Туре  | Compartment  | Compartment   | Compartment                                    | Compartment   | Compartment                                    | Compartment   |            |                                       | 82.5 kVA               |
| No. of Bins   | 4 nos  | 4 nos   | 4 nos  | 4 nos   | 4 nos  | 4 nos   | CRB 30     |                                       |                        |
| Maximum Aggregate<br>Size/ maximum quantity           | 40 mm/20%  | 40 mm/20%   | 40 mm/20%                                      | 60 mm/20%   | 60 mm/20%                                      | 60 mm/20%   |            |                                       |                        |
| Total Storage Capacity                                | 10 m³  | 10 m³   | 40 m³  | 40 m³   | 40 m³  | 80 m³   |            |                                       | 140 kVA                |
| <b>VOLUME/ WEIGHING CA</b>                            | PACITY   |   |  |   | d)   |   | T.         |                                       |                        |
| Aggregate   | 960 kg   | 960 kg  | 1000 L/1400 kg<br>with density 1400kg/m³       | 1800 L/2500 kg<br>with density 1400 kg/m³                           | 2250 L/3150 kg<br>with density 1400 kg/m³      | 5400 L/7560 kg<br>with density 1400 kg/m³           | CRB 60     |                                       |                        |
| Cement  | 165 L/200 kg   | 160 L/200 kg  | 290 L/ 350 kg                                  | 580 L/ 700 kg capacity max  | 580 L / 700 kg                                 | 1800 kg   |            |                                       |                        |
| Water   | 100 L  | 100 L   | 180 L  | 250 L   | 300 L  | 900 L   | -          |                                       |                        |
| Admixture   | 6 L  | 6 L   | 6 L  | 12 L  | 12 L   | 20 L  |            |                                       |                        |
| LOAD CELLS  | 305.061  | -   |  |   | 17   | 2000  |            | -                                     |                        |
| Aggregate Weighing                                    | 4 nos; 1500 kg, S Type   | 4 nos; 1500 kg, S Type  | 4 nos;2000 kg, S Type                          | 4 nos; 2000 kg , S Type   | 4 nos; 2000 kg, S Type                         | 4 nos; 3000 kg, S Type                              | -          |                                       | 160 kVA                |
| Cement Weighing                                       | 3 nos; 200 kg, S Type  | 3 Nnos; 200 kg, S Type  | 3 Nos; 500 kg, SB type                         | 3 nos; 500 kg, SB type  | 3 nos; 500 kg, SB type                         | 3 nos; 1000 kg, SB type                             | _          |                                       |                        |
| Water Weighing  | 1 no; 500 kg, S Type   | 1 no; 500 kg, S Type  | 1 no;500 kg,S type                             | 3 nos; 500 kg, SB type  | 3 nos; 500 kg, SB type                         | 3 nos; 500 kg, SB type                              | ODD 75     |                                       |                        |
| Admixture Weighing                                    | 1 no; 50 kg, SB Type   | 1 no; 50 kg, SB Type  | 1 no;50 kg, SB type                            | 1 no. 100 kg, SB type   | 1 no. 100 kg, SB type                          | 1 no. 100 kg, SB type                               | CRB 75     |                                       |                        |
| <b>CEMENT SCREW FEEDE</b>                             | R  |   |  |   | ±  |   |            |                                       |                        |
| Nominal Output  | 25 Tph   | 25 Tph  | 25 Tph   | 60 Tph  | 60 Tph   | 90 Tph  |            |                                       |                        |
| Length  | 6.5 m  | 10 m  | 10 m   | 10 m  | 10 m   | 12 m  |            |                                       |                        |
| Diameter  | 168 mm   | 168 mm  | 168 mm   | 219 mm  | 219 mm   | 273 mm  |            | <b>A</b>                              |                        |
| Motor Power   | 5.5 kW   | 7.5 kW  | 7.5 kW   | 9.2kw   | 9.2 kw   | 15 kW   |            |                                       |                        |
| <b>AIR COMPRESSOR UNIT</b>                            | AIR COMPRESSOR UNIT  |   |  |   |  |   |            |                                       |                        |
| Туре  | 2 STG, 2 CYL Reciprocating   | 2 STG, 2 CYL Reciprocating  | 2 STG, 2 CYL Reciprocating                     | 2 STG, 2 CYL Reciprocating  | 2 STG, 2 CYL Reciprocating                     | 2 STG, 2 CYL Reciprocating                          |            | /0_T}                                 |                        |
| Tank Capacity   | 100 L  | 150 L   | 150 L  | 160 L   | 220 L  | 500 L   | CRB 120    |                                       |                        |
| LOAD  | TANNA NOTES - CONTRACT |   |  |   |  |   |            |                                       | 365 kVA                |
| Maximum Operational Load                              | 34 kW  | 36 kW   | 46 kW  | 85 kW   | 96 kW  | 200 kW  |            | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |                        |
| Total Connected Load                                  | 40 kW  | 42 kW   | 66 KW  | 95 kW   | 134 kW   | 267 kW  |            |                                       |                        |
| CONTROL PANEL   |  |   |  |   |  |   |            | /A-T                                  |                        |
| Control Panel   | IDS DECI PLUS HMI panel<br>with Printer mounted on Plant<br>structure  | IDS DECI PLUS HMI panel with<br>Printer hinged to Plant structure | IDS KILO SCADA panel with PC,<br>Printer & UPS | IDS MEGA SCADA panel<br>with PC,Printer & UPS                       | IDS MEGA SCADA panel<br>with PC, Printer & UPS | IDS MEGA PLUS SCADA panel<br>with PC, Printer & UPS |            | *DG suggested for                     | standard scope supplie |
| : <del>-</del>  | . Schwarz (1940)   |   |  |   |  |   |            | Da suggested for                      | standard soope supplie |

### Mixer efficiency

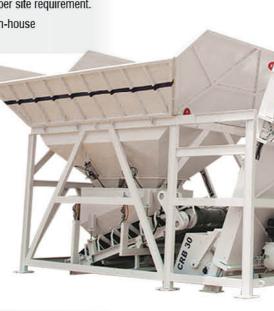
- Ensures homogenous mix with Twin shaft and Planetary mixers.
- · Low power consumption (less load taken).
- · Fast discharge of concrete.
- · Inspection cover to check and for maintenance.
- · Heavy duty reduction unit in mixer gearbox.

### Best in class in the industry

- · One day erection of plant at site.
- · Low operating and maintenance cost.
- · Less wear & tear with longer life of components.
- · Customization of plant as per site requirement.
- Mixers are manufactured in-house with AJAX Technology.

### **Compact Sturdy Plant**

- Ajax Plants are designed to reduce the overall weight.
- Helps in easy transportation, erection, operation & Dismantling.
- Skid foundation for immediate operation of the plant.



### Plant credentials

- Successfully in operation for last 2 decades handling higher capacities.
- Certified from legal metrology department.

### Modular cabin design

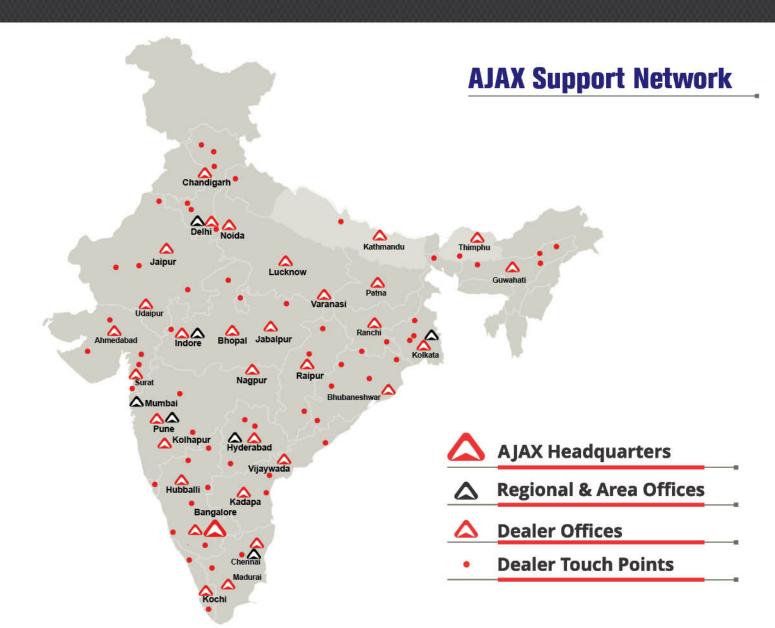
- Computerised plant comes with a system that operates with SCADA based software.
- A control panel display the working cycle of plant, can be controlled manually/automatically.
- · AC Cabin for operator comfort.



### Comprehensive range

- Capacity varying from 20-120 m³/hr available with best weighing and mixing technology.
- Customized based on customers requirement to meet his needs with different types of Bin/ conveyor/ mixer arrangement for varied application.









### An ISO 9001:2015 Certified Company

#### Corporate Office:

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### CIN # U28920KA1992PTC013306

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#### Factory:

### AJAX ENGINEERING PVT. LTD.

Plot No. IP 9-11,17 & 18, Gowribidanur Industrial Area Kudumalakunte Village, Gowribidanur - 561 598 Karnataka, India.

### Authorised Dealer:

\*Specifications are subject to change without prior notice, Products shown herein may include optional scope of supply. Kindly refer to techno-commercial quote.











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